
SPECIFICATION FOR APPROVAL

Product	DYNAMIC SPEAKER
Part No.	AS-351658E04-R2T
Customer Approval	

Approved By	Checked By	Made By



A & B Components

<http://www.speaker-tw.com>

1. SPECIFICATION

AS-351658E04-R2T

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 35.2x16.2 mm	
03	Rated Input Power	1.0 W	
04	Max. Input Power	2.0 W	
05	Impedance	4 ohm \pm 15% at 1K Hz	
06	Resonance Frequency (Fo)	700 Hz \pm 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	78 dB(1.0W/1m) \pm 3 dB	at AVE 0.8K,1.0K,1.2K,1.6K Hz.
		97dB (1.0W/0.1m) \pm 3 dB	
08	Frequency Range	Fo – 13KHz	
09	Total Harmonics Distortion	Max. 10 % at 1K Hz,1.0W.	
10	Voice Coil	Diameter 9.0 mm	
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ 8.0 x 1.0 mm	
12	Weight	2.3g \pm 0.2g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source 1.0W	
15	Buzz, Rattle, etc.	Should not be audible at 2.0V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20°C to +70°C	
		Storage temperature: -30°C to +80°C	

2. MEASURING METHOD

2-1 .Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 45% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

JUDGEMENT

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2-2 . Standard Test Fixture

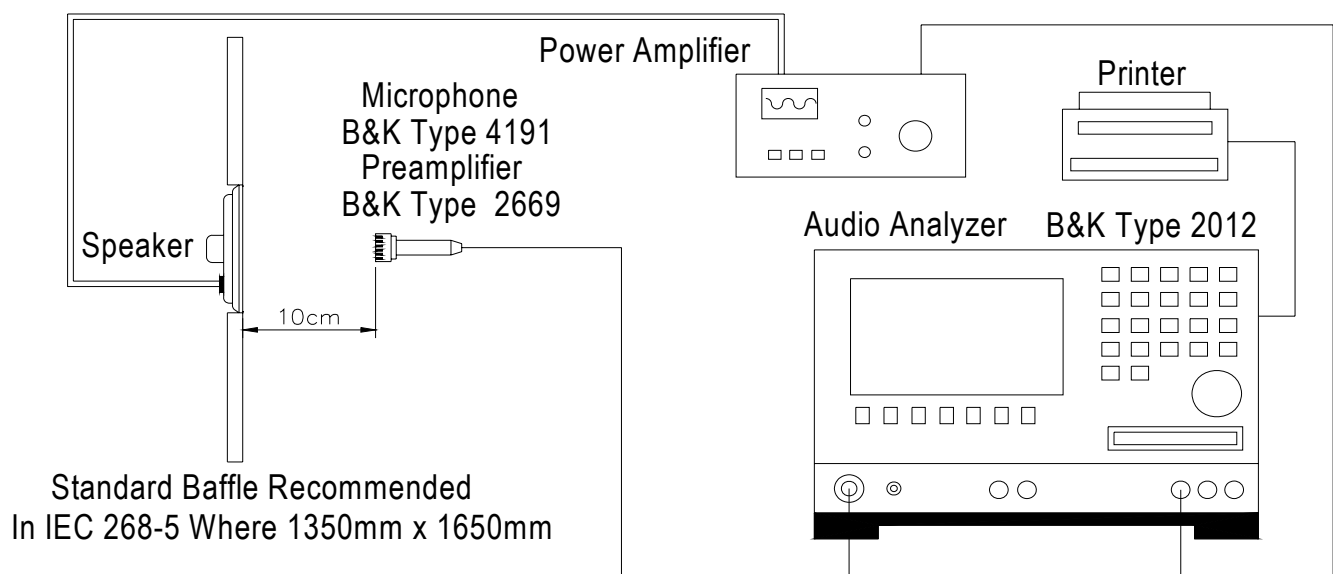
1.Input Power : 1.0W(2.0V)

2.Zero Level : -dB

3.Mode : SPEAKER

4.potentiometer Range : 50dB

5.Sweep Time : 0.5sec



2-3. Frequency Response Curve

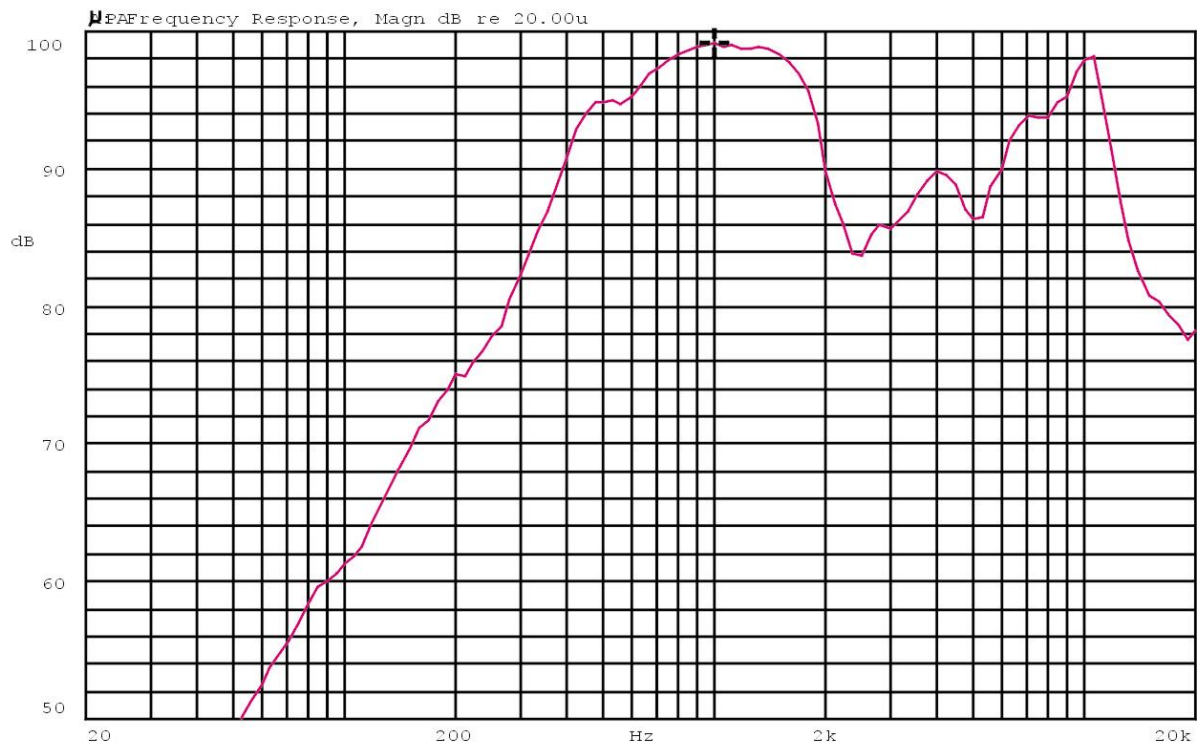
AK-351604EC-2

X:1.0000kHz

*Y:99.17dB

EA:Live Curve

SSR Fund.



Mode: SPEAKER

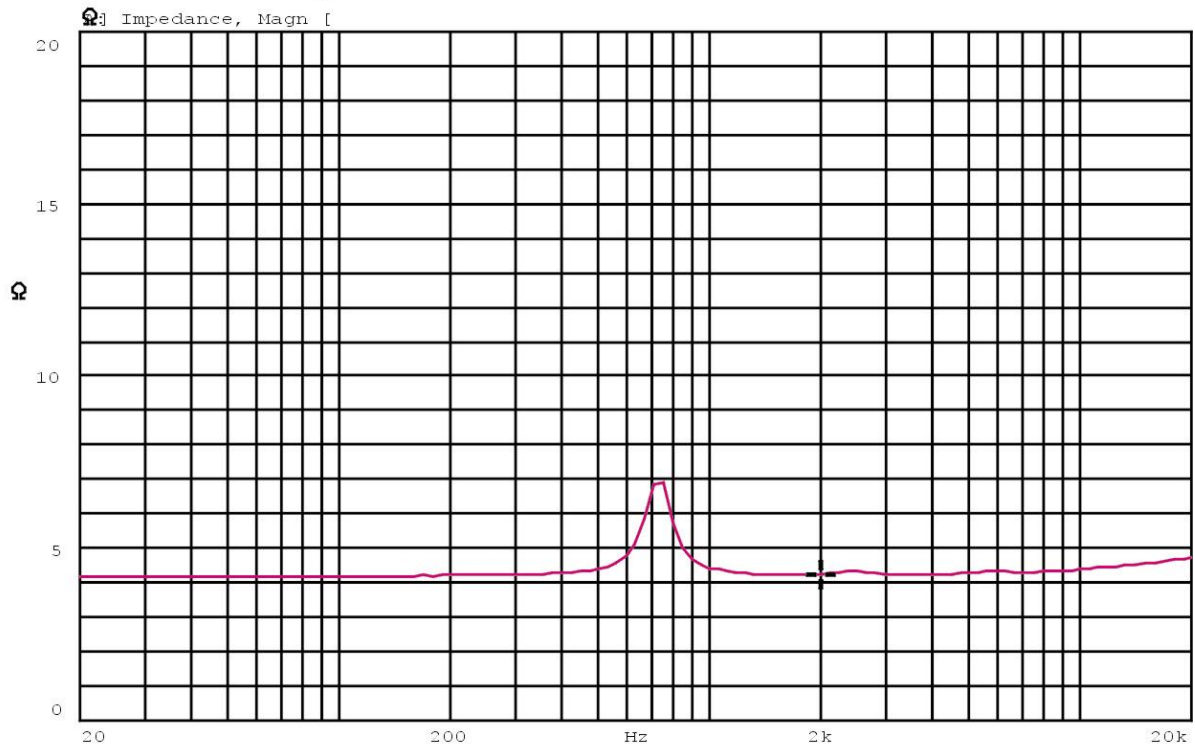


2-4. Impedance Curve

IMPEDANCE MEASUREMENTS: Measurement of Impedance $Z(j\omega)$

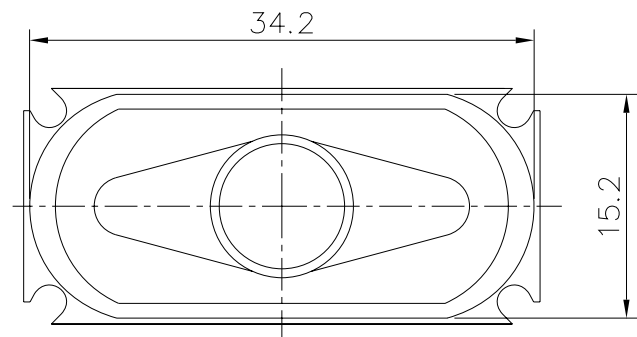
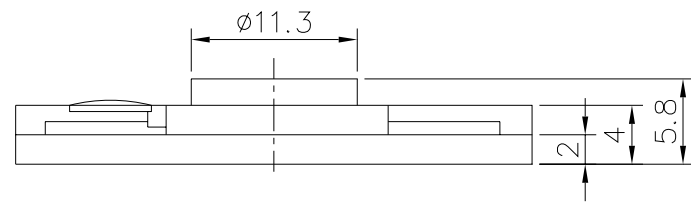
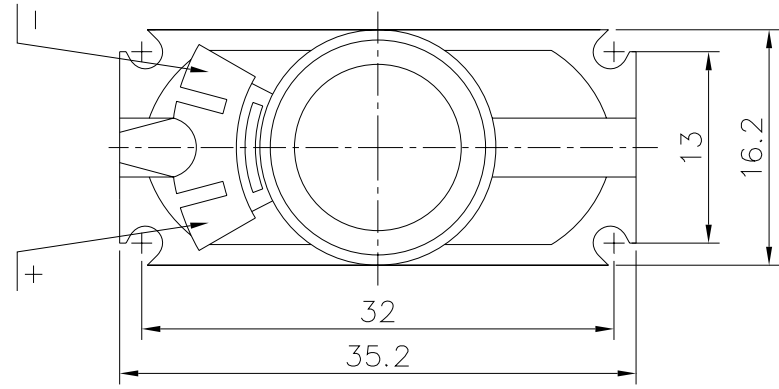
EA:Live Curve Impedance

X:2.0000kHz Y:4.259 Ω



Mode: $Z(j\omega)$





Diaphragm : Plastic Cloth .

CASE : ABS .

TITLE: <i>DYNAMIC SPEAKER</i>		DRAWN: <i>Richard</i> 2006/11/21	SCALE: 2:1	SHEET: 1 of 1
PART NO. <i>AS-3516E04-R2T</i>		DESIGNED: R & D DEP.	UNITS: mm	
DWG NO. <i>DTS-1370</i>		CHECKED:	TOLERANCE ± 0.2	
		APPROVAL:	UNLESS OTHERWISE SPECIFIED: ONE PLACE DECIMAL ± *** TWO PLACE DECIMAL ± *** THREE PLACE DECIMAL ± ***	
REV		MATERIAL: *****		

A & B Components

3. RELIABILITY TESTS

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+80^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	<p>The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;</p>
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+80^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X,y, z 6 direction. 1 times each, total 6 times.
09	Load test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
<p>CRITERION :</p> <p>After these test , the change of S.P.L shall be within ± 3 dB .</p>		

SOLDERING CONDITION

Recommend using constant branding iron in 30W, and in temperature range $350\pm 10^{\circ}\text{C}$.

Soldering time 2 seconds.