SPECIFICATION FOR APPROVAL

Product	PIEZO BUZZER			
Part No.	AZ-1440E-PH			
Customer				
Approval				

Approved By	Checked By	Made By



A & B Components

http://www.speaker-tw.com

AZ-1440E-PH

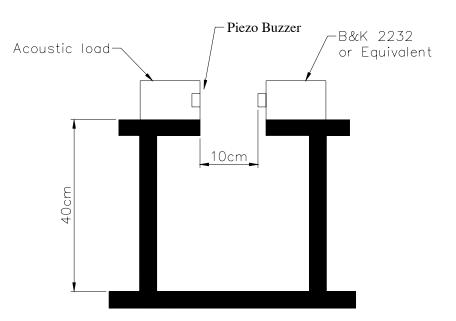
	Items	Units	Specifications	Conditions
01	Rated Voltage	Vp-р	5	Square Wave
02	Operating Voltage	Vp-р	1-30*	
03	Rated Current	mA(Max)	5	5Vp-p / 4KHz
04	Sound Output At 10cm	dBA(Min)	80	At 5Vp-p / 4KHz
05	Resonant Frequency	Hz	4000±500	
06	Capacitance at 120Hz	pF	12000±30%	
07	Operating Temp.	°C	-40~ +85	
08	Storage Temp.	°C	-50 ~ +95	
09	Weight	g	1	

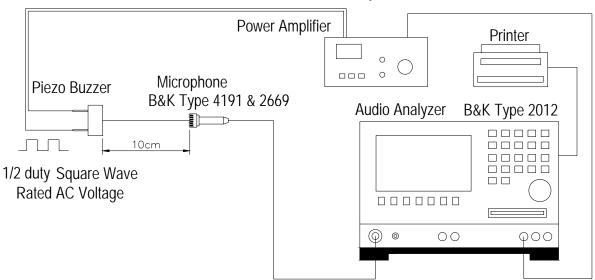
Measurement Condition

Test and measurement will be carried out under normal condition of temperature within 5°C to 35°C ,relative humidity within 45% to 85% and air pressure of 860mbar to 1060mbar. Should uncertainly arise in data obtained from the above atmosphere, control of temperature At $20^{\circ}C \pm 2^{\circ}C$ and relative humidity within 60% and 70%, with air pressure remaining unchanged, To be enforced.

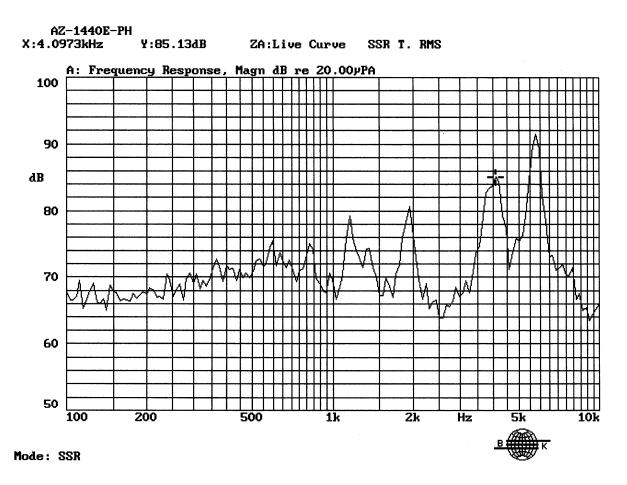
Value Applying Rated Voltage

STANDARD TEST FIXTURE





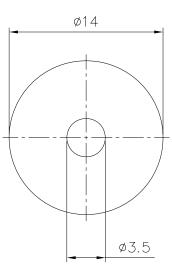
Frequency Response Curve

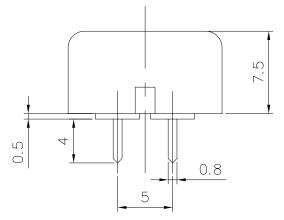


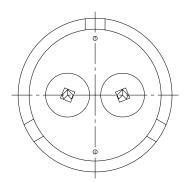
Standard test condition of piezo buzzer



DATE







WAVE SOLDER AND WASH NOT ALLOWED

TITLE:	TLE: PIEZO BUZZER		DRAWN:	Richard	01/14/2003	SCALE: 3:1	SHEET: 1	: 1
				UNITS: mm				
PART NO.	AZ - 1440E - PH	1440E-PH 1			F	TOLERANCE ± 0.5 UNLESS OTHERWISE SPE		diatan
			APPROVAL.			ONE PLACE		
<i>DWG NO. DTP</i> -1203		REV	MATERIAL:	NORYI	L	TWO PLACE THREE PLAC	DECIMAL ± = CE DECIMAL =	
	1 <i>f</i> c	R	Com	ponen	n t c			
	A Q	\square	$\cup \cup \cap \iota_{}$	ponen	uus			

RELIABILITY TEST

AZ-1440E-PH

	Item	Conditions	Evaluation standard
01	Low Temp. Storage Test	A°C±2°C ,240Hr	
02	High Temp. Storage Test	B°C±2°C RH50% ,240Hr	
02 Tomp // Lumidity Ctore to T	Tomp /Humidity Storago Tost	40°C ±2°C , RH90-95%	
03	Temp./Humidity Storage Test	240Hr	
		$A^{\circ}C \pm 2^{\circ}C (1Hr) \rightarrow ,20^{\circ}C \pm 2^{\circ}C$	
04	Thermal Shock Test	(1Hr)	
04	Thermal Shock Test	$B^{\circ}C \pm 2^{\circ}C (1Hr) \rightarrow ,20^{\circ}C \pm 2^{\circ}C$	
		(1Hr)10 cycle	(S.P.L)Test before numerical
		10-55Hz/1min	±10dB
05	Vibration Test	amplitude1.5mm,X,Y,Z,3	
			(Frequency)Test before
06 Mechanical Shock	Mechanical Shock Test	+100G,Sine wave, XYZ , 3	numerical ±10%
		impacts per axis	
		The part shall be dropped	(Current)Test before numerical
07	Free Drop Test	freely from a height of 75 cm	±10%
		onto concrete 1 time in 2 axes	
		· · · · · · · · · · · · · · · · · · ·	(No crake is allowed on the
		The part shall be subjected to	
80	Life Burning Test	1000 hrs in the room temp with	
		rated voltage applied	 After the test ,the part shall most the operifications
		The Part checking standard :	meet the specifications
09 Lead Wire / Pin Pull Test		Following supplier's Spec.	without any degradation in
		Finished–part checking	appearance and performance
		Standard	
	Lood Wire / Dip Dull Test	vertical Pull	
	Leau wire / Pill Pull Test	i)100g MIN 0.05mm Thickness of ceramic	
		ii)300g MIN	
		0.1 mm \leq Thickness of ceramic	
		b: Horizontal Pull	
		i)700g MIN	

Remark : "A" means Storage low temp. "B" means Storage high temp