SPECIFICATION FOR APPROVAL

Product	PIEZO BUZZER (SELF DRIVE)	
Part No.	AZ-2434S-P	
Customer		
Approval		

Approved By	Checked By	Made By



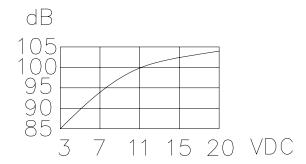
A & B Components

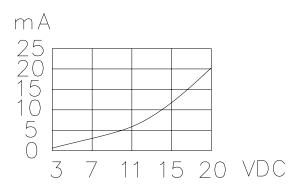
http://www.speaker-tw.com

AZ-2434S-P

	Items	Units	Specifications	Conditions
01	Rated Voltage	VDC	12	
02	Operating Voltage	VDC	3-20	
03	Rated Current (Max)	mA	15	
04	Min Sound Output	dB	85	at 10cm
05	Resonant Frequency	Hz	3400±500	
06	Operating Temp.	°C	-45 ~ +85	
07	Storage Temp.	°C	-50 ~ +90	
08	Weight	g	4	

Value Applying at Rated Voltage (DC)





1	REV NO.	REVI	SION NOTE	APPROVAL DATE
TITLE:	PIEZO BUZZER			2001 SCALE: 2:1 SHEET: 1 : 1
PART NO.	AZ-2434S-P	1	DESIGNED: R & D DEP. CHECKED:	UNITS: mm TOLERANCE ± 0.5 UNLESS OTHERWISE SPECIFIED
DWG NO.	DTP-1011	// 	APPROVAL: MATERIAL: MPPO	ONE PLACE DECIMAL ± *** TWO PLACE DECIMAL ± *** THREE PLACE DECIMAL ± ***
	A &		Components	

RELIABILITY TEST

	Item	Test conditions	Evaluation standard
01	High temp.Storage life	The part shall be capable of withstanding a storage Temperature of 90°C for 96 hours.	After the test the part shall
02	Low temp.Storage life	The part shall be capable of withstanding a storage Temperature of -45 $^\circ\!\mathrm{C}$ for 96 hours.	
03	Temp. cycle	The part shall be subjected 5 cycles. One cycle shall consist of; $ \begin{array}{c} -45^{\circ}C \\ \hline 30min \\ \hline 60min \end{array} $	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 74dB or more.
04	Temp./Humidity cycle	The part shall be subjected with 90~95% R.H at $+40^{\circ}$ C for 96 hours.	
05	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	
06	Lead Strength	Pull lead with a force of 10N,on the direction of the lead axis for 10 :10 \pm 1 sec	
07	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	

SOLDERING CONDITION

Recommend using constant branding iron in 30W, and in temperature range $350\pm10^{\circ}C$. Soldering time 2 seconds.